

Date: Monday, 21/04/2008 3:07:38 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PB67-43001
Job Number	: 38709		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB674300179
This Issue	: 21/04/2008 S.O. No. :	Drawing Number	: PB6743001179
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	:
Previous Run	: 38702	Material	:
Written By	:	Due Date	: 28/04/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PB6743001177	Short Support Plate
-----	--------------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Long Support Plate ~~B38706~~ B38706

*Handwritten signature and date: 08.04.24*

2.0	PB6743001171	Mounting Plate
-----	--------------	----------------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 Mounting Plate ~~B38703~~ B38703

*Handwritten signature and date: 08.04.24*

3.0	PB6743001179	Short Side Plate
-----	--------------	------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Long Side Plate ~~B38707~~ B38707

*Handwritten signature and date: 08.04.24*

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------



Comment: LARGE FABRICATION RESOURCE 1

WELD PER DRWG B67-43001 REV.B1

*Handwritten signature and date: 08.04.24*

5.0	QC9	VISUAL WELDING INSPECTION
-----	-----	---------------------------



Comment: VISUAL WELDING INSPECTION

*Handwritten signature and date: 08/04/24*

6.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

*Handwritten signature and date: 08/04/24*

Date: Monday, 21/04/2008 3:07:38 PM  
User: Linda Lacelle

## Process Sheet

30 min

29/04/2008

S.148 10.50

#1 318.9 F

#2 PB674300179

#3 B 38709 F

#4 ---- F

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38709

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

ACID ETCH AND ALODINE PER QSI005

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

POWDER COAT GREEN SANDTEX  
PER QSI 005

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

11.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

DRILL & COUNTERSINK HOLES  
INSTALL NUTPLATES  
PER DWRG B67-43001 REV.B1

12.0

MS21075L3

Nutplate



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)  
Nutplate

13.0

MS20426AD34

RIVET



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)  
RIVET

Date: Monday, 21/04/2008 3:07:38 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38709

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*8/04/29 (FL)*

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

*(15)*

ID & STK

*8/4/29*

*SP*

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/04/30*

Job Completion



*mf 08-04-30*

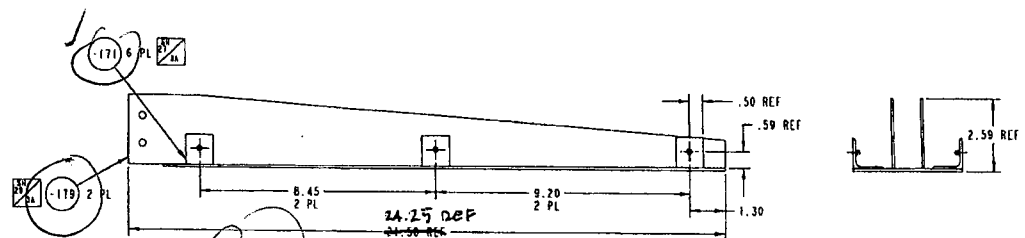
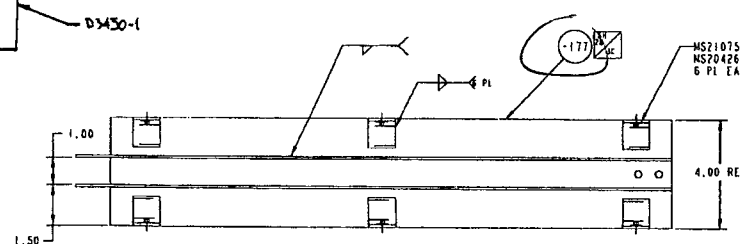
RELEASED  
4-26-91

W/O  
38709

INSTALL  
STON  
FRUIT

② -75 UPPER BLADE SUPPORT ASSEMBLY

SCALE 0.500



② -79 LOWER BLADE SUPPORT ASSEMBLY

SCALE 0.500

PREMIER AVIATION, INC.  
3001 Aviation Parkway, Grand Prairie, Texas 75048  
DATE: 01/05/88 BY: B67-43001  
SCALE: 1:1 SHEET: 11 OF 45

ORIGINAL

SCALE 25 75